

ABSTRACT OF THE DISCLOSURE

A powder paint color changer features a single cleaning fluid port at one end of the color changer manifold for direction of cleaning fluid, such as pressurized air, through the main output interior chamber of the color changer manifold thence through a supply hose which is adapted for coupling to a paint application device. Additionally, the powder paint color changer manifold includes a replaceable insert of impact fusion resistant material which defines the surface of the manifold's interior cavity.